

FLEXI-FLOW Compact

## FF-M20

Built-to-order mass flow meter



## Technical specifications

## Measurement &amp; control

Type of media	Gases
Flow range	50 / 200 / 500 l/min
Accuracy	up to $\pm 0.5\%$ Rd plus $\pm 0.1\%$ FS
Repeatability	$< \pm 0.2\%$ Rd
Turndown ratio	up to 1:1000
Multi fluid capability	embedded gas data for 22 unique gases plus any mixture of these gases
Pre-installed gases	C2H2 Air C3H4 #1 Ar CO2 CO C3H6 #1 D2 #1 C2H6 C2H4 He H2 Kr CH4 Ne N2 N2O O2 C3F8 C3H6 #2 C3H8 C3H4 #2
Response time (sensor)	$< 30$ ms (T63)
Operating temperature	0...+50 °C (32°F - 122°F)
Temperature sensitivity	Flow sensor: zero 0.015% FS/°C; span 0.05% Rd/°C
Leak integrity, outboard	tested $< 2 \times 10^{-9}$ mbar l/s He
Long term stability	$< 0.5\%$ FS over period of 3 years, then $< 0.2\%$ FS per year
Pressure sensitivity	standard: $< 0.15\%$ Rd/bar typical N2; with pressure correction: typical factor 5 improved
Mounting	any position, attitude sensitivity negligible
Warm-up time	30 minutes
Storage/transport conditions	0...+50°C, max. 95% RH (non-condensing)

## Approvals

Marking	CE
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## Mechanical specs

Pressure rating (PN)	16
Ingress protection	IP40
Surface roughness wetted parts	$< 1.6 \mu\text{m Ra}$ ( $< 0.8 \mu\text{m Ra}$ for stainless steel body)
Material wetted parts	aluminium, stainless steel, silicon nitride, epoxy, aluminiumoxide, glas, FKM
Sealing material	FKM 51415; for other materials contact factory
Process connections	1/2" BSP female thread (ISO1179-1); couplings to be ordered seperately
Weight	650 g with aluminium body, 1175 g with SS 316 body; add 50 g for Ethernet interface

## Electrical properties

Power supply	+24 Vdc $\pm 10\%$
Power consumption	0.5 Watt typical, add 0.9 Watt for EtherNet communication
Digital communication	Modbus-RTU, Modbus-ASCII, FLOW-BUS, EtherCAT®, EtherNet/IP, Modbus-TCP, POWERLINK, PROFINET

## Electrical interfaces

Service interface	USB-C, Bluetooth
Power (main connector)	9-pin D-sub (male)
Function (main connector)	RS485
Modbus RTU/ASCII/FLOW-BUS	9-pin D-sub (male, main connection)
Modbus TCP / EtherNet/IP / EtherCAT® / PROFINET / POWERLINK	2x RJ45